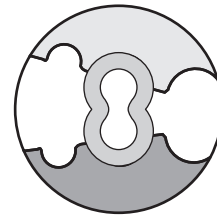
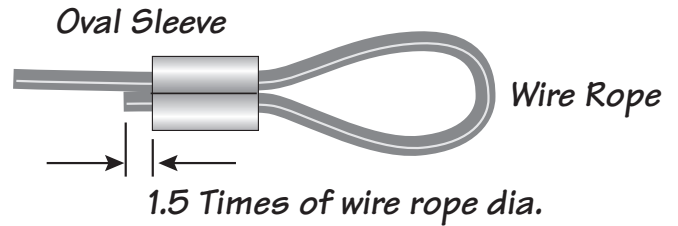
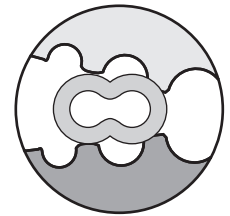


Hand Swager Tool

1. Cut cable to the required length and lace the cable through the sleeve so that the end will still protrude after crimping.
2. Properly insert sleeve into the correct cavity and line up the sleeve between the swager jaws with the long axis crosswise to the jaws.
3. Swage each sleeve the correct number of times following the swage sequence shown. Close lever handles completely until the swager clicks.



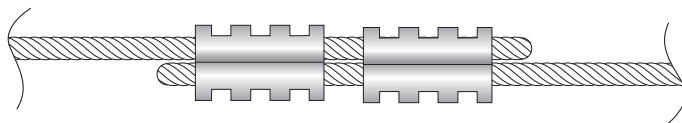
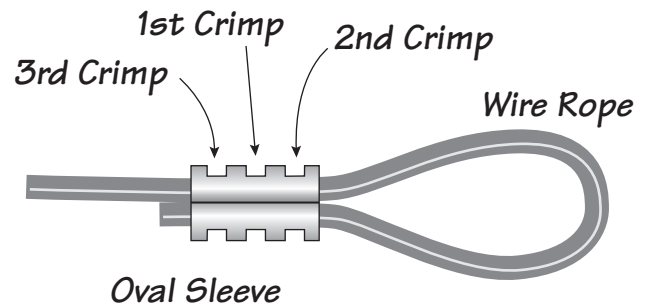
Correct



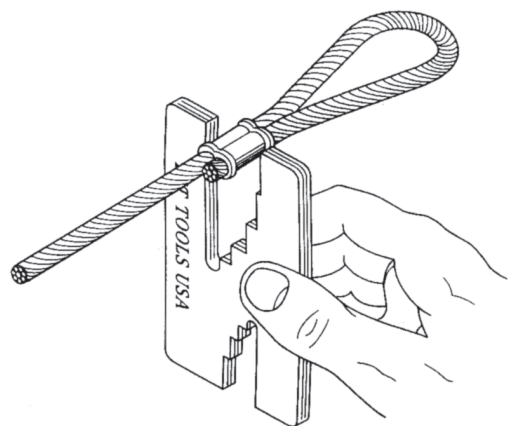
Incorrect

Cable Size	Crimps Per Sleeve	S.W.L.
1/16"	1	96 lbs.
3/32"	2	184 lbs.
1/8"	3	340 lbs.
5/32"	3	520 lbs.
3/16"	3	840 lbs.
1/4"	3 or 4	1,400 lbs.*
5/16"	3 or 4	1,960 lbs.*
3/8"	3 or 4	2,880 lbs.*

** Strict adherence must be observed*



4. Lap splices can be made by 2 oval sleeves. Keep a short space between the sleeves.
5. Using the gauge tool, if included, check the crimped sleeve for correct pressure. If the pressed portion won't go into the corresponding cable size freely, press the sleeve completely again.



Note: Hand swaged cables not for overhead use.

Instruction #08083

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