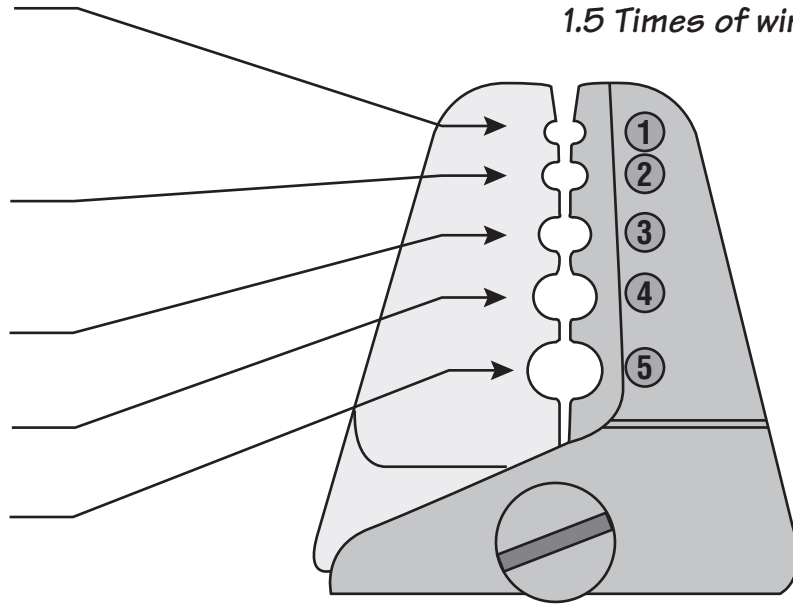
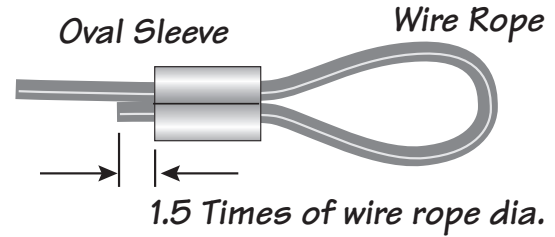


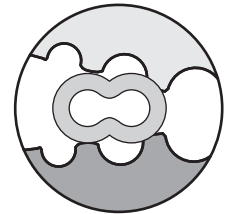
Bench Swager

Tie Down Model #43010

Crimps	Cable Size	Position
1	1/16	1
1	5/64	
2	3/32	2
2	7/64	
3	1/8	3
3	5/32	4
3	3/16	5



Correct

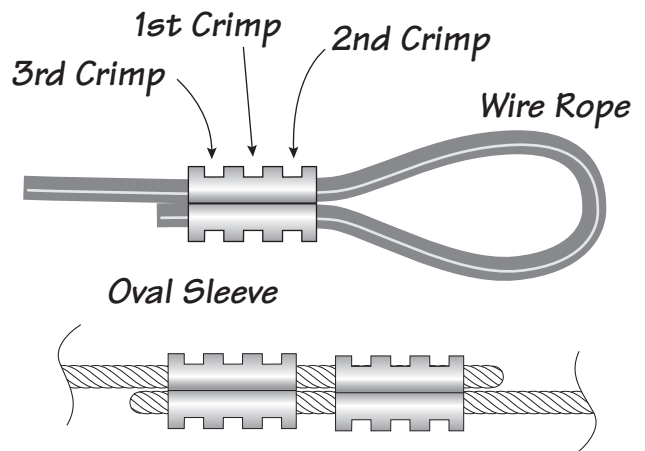


Incorrect

If this is the first time using the Bench Swager, It must be mounted to a work bench. Fasten the swager to the work bench with 6 bolts/nuts (not included) thru the holes located on the swager base.

1. Cut cable to the required length and lace the cable through the sleeve so that the end will still protrude after crimping.
2. Properly insert sleeve into the correct cavity and line up the sleeve between the swager jaws with the long axis crosswise to the jaws.
3. Swage each sleeve the correct number of times following the swage sequence shown. Close lever handles completely until the swager clicks.
4. Lap splices can be made by 2 oval sleeves. Keep a short space between the sleeves.
5. Using the gauge tool, check the crimped sleeve for correct pressure. If the pressed portion won't go into the corresponding cable size freely, press the sleeve completely again.

Cable Size	Crimps Per Sleeve	S.W.L.
1/16"	1	96 lbs.
3/32"	2	184 lbs.
1/8"	3	340 lbs.
5/32"	3	520 lbs.
3/16"	3	840 lbs.



Note: Hand swaged cables not for overhead use.

Instruction Sheet #08123

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