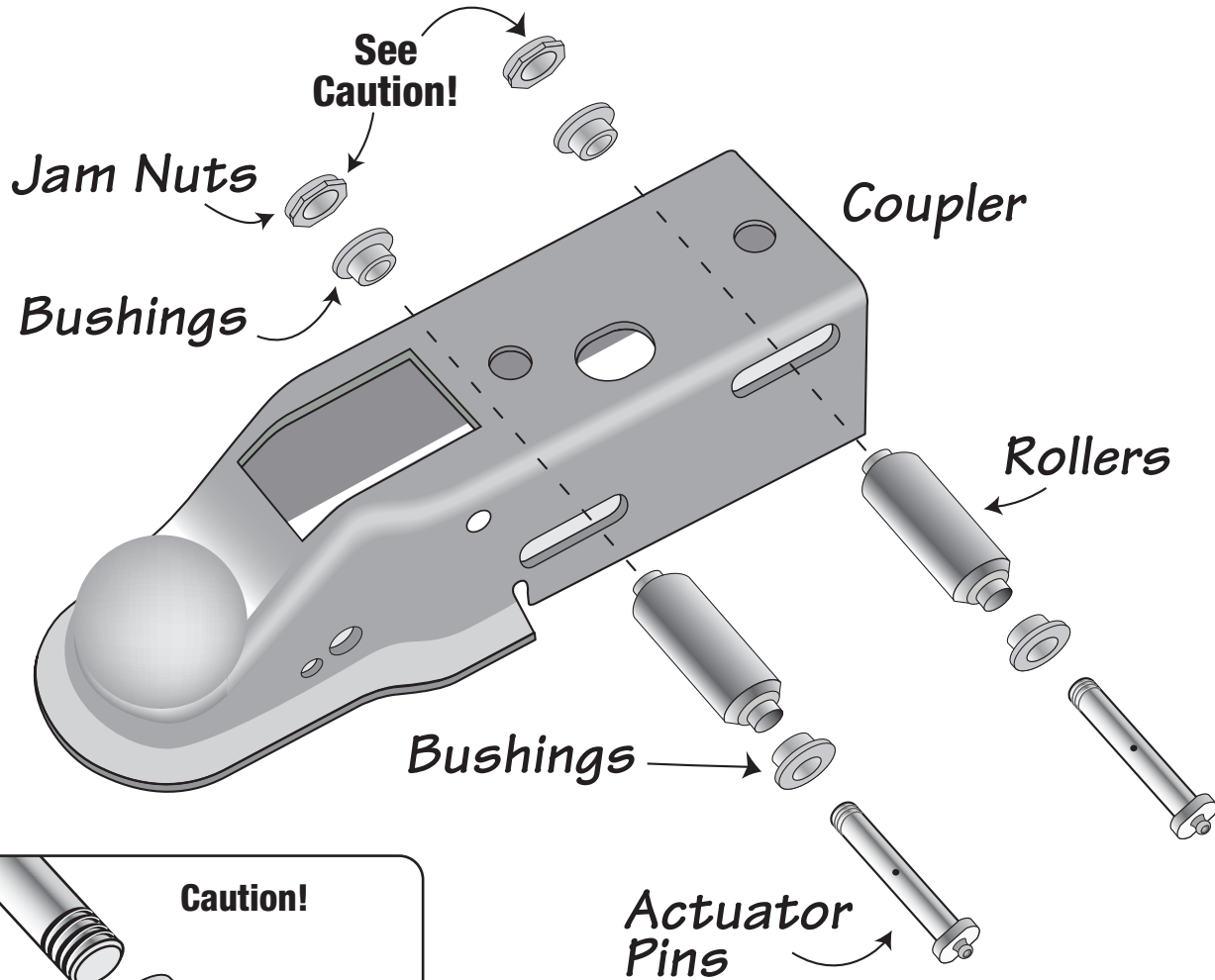


Technical Service Bulletin

Model 70LP Actuator Part Numbers: 47225, 47228, 48874 & 48876

Model 70LP Actuator's required the use of a e-clip/retaining ring, to retain the actuator pin to the bushings, and actuator rollers. We are no longer using the 48795 actuator pin.



Caution!

Bushing

Jam Nut

NOTE: The jam nut has a lower profile, and is thinner than a standard nut.
Caution! Do not use pneumatics with medium or high torque ratings! Use only low torque pneumatics, (1/4" drive butterfly or ratchet wrench recommended)
Torque jam nylock nut to 15-20 ft/lbs MAXIMUM.

All Model 70LP Actuators will include the new threaded actuator pin (Part #11135), and it has a threaded end, with a standard 1/2"-13 thread "jam" nylock nut (Part #10544). A jam nut has a lower profile, and is thinner than a standard nut.

To Assemble:

An adjustable wrench or a 9/16" wrench can be used on the wrench flats of the actuator pin, and a 3/4" socket will be need to tighten the jam nylock nut onto the threaded portion of the pin.